

FINISHED FILTER ROD DESCRIPTIVE

STOCKTON STREET
MARLBORO LIGHTS KS REGULAR SP /& 6's
BRAND CODE-0660 (SID) /& 0663

EFFECTIVE DATE: 11/09/92
STANDARD PRODUCTION

MACHINING TYPE	:	KDF-2	
FILTER ROD LENGTH	:	108.0	MM
FILTER CIRCUMFERENCE	:	21.45	MM (LASER)
NUMBER UP	:	4	
PLUG LENGTH	:	27.0	MM
ROD R.T.D.	:	15.80	IN. H2O (TOTAL ENCAP)
PLUG R.T.D.	:	3.95	IN. H2O
PLASTICIZER	:	TRIACETIN PZ	05-800-A
APPLICATION PERCENT	:	8.00	% OF DRY WEIGHT
APPLICATION WEIGHT	:	5.46	GRAMS/100 RODS
FILTER TOW	:	FT-107 #10(EASTMAN)	05-107-E
	:	FT-107 #10(CELANESE)	05-107-G
DENIER PER FILAMENT	:	3.0	
TOTAL DENIER	:	35,000	
CROSS SECTION	:	# 10	
PLUG WRAP	:	26.25MM X 4500M DEXTER 4500	06-276-A
ANCHOR ADHESIVE	:	UPACO 6732-0	PVA 61-425-A
GLUE APP. FOR ANCH. ADH: SINGLE GLUE LINE			
LAP ADHESIVE	:	FULLER HM B229CH	61-428-A
DRY WEIGHT	:	68.30	GRAMS/100 RODS
DRY WEIGHT W/ GLUE	:	68.54	GRAMS/100 RODS
WET WEIGHT W/ GLUE	:	74.00	GRAMS/100 RODS

REASON FOR CHANGE: 1. PZ APPLICATION % CHGD FROM 7.00% TO 8.00% OF DRY WEIGHT. TARGET WEIGHTS INCLASSED. OK TO MIX FINISHED FILTERS.

PREPARED BY: K. V. SMITH
PREPARATION DATE: 11/09/92

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APPROVED BY: E. White

SUPERSEDES SPECIFICATION DATE: 7/27/92

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